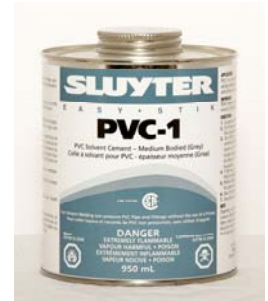


## PVC 1 SOLVENT CEMENT

One Step PVC Cement - Used without Primer - Grey



### PRODUCT DESCRIPTION

PVC-1 (Grey) is a medium bodied, CSA certified “one-step” cement for welding all non-pressure PVC DWV pipe and fittings up to 6” (152 mm) in diameter, without the use of a primer. Meets ASTM D-2564 requirements.

### DIRECTIONS FOR USE

Applying the Cement will require a step-by-step procedure for cutting the pipe and preparing the surfaces. These procedures are set out in detail on the container labels and the cementing brochure.

### PACKAGING

PVC-1 Solvent Cement is packaged in a variety of metal containers. Some of the package sizes are in screw top cans with an applicator dauber attached.

### SAFETY DATA

It is important to read the relevant safety data in the WHMIS section of the label and the relevant Material Safety Data Sheet, before using the product.

### TYPICAL PROPERTIES

APPEARANCE:	Grey Medium bodied liquid
VISCOSITY RANGE:	1500 - 2000 cps at 23°C
FLAMMABILITY:	Extremely flammable
ODOUR:	Strong Ketone Odour. Use in well-ventilated areas
SOLVENTS:	Tetrahydrofuran, Methyl Ethyl Ketone (MEK) and Acetone
SPECIFIC GRAVITY:	0.90 to 1.00
FREEZING POINT:	<0°C
INCOMPATIBILITY:	Strong acids and strong bases. Chlorinated Solvents
SHELF LIFE:	Approximately twelve months in tightly closed containers
BOILING POINT:	65°C
FLASH POINT:	-17°C
VOC INFORMATION:	This product emits VOC's (volatile organic compounds) in its use. Always ensure that the use of this product complies with local VOC Emission Regulations, where they exist. <u>The VOC level is 486 grams/litre</u> (SCAQMD Test Method 316A)
LEED® COMPLIANT:	Meets LEED® credit requirements for Low VOC emitting materials EQ - Credit 4 Table 2.

