



PRIMER-PRO

PRIMER FOR PVC AND CPVC CONNECTIONS

MASTERS® PRIMER-PRO is an aggressive primer for use on PVC and CPVC pipe and fittings. MASTERS® PRIMER-PRO is Low VOC and meets South Coast Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40, as well as ASTM F656.

MASTERS® PRIMER-PRO removes surface dirt, grease and grime as well as softens the pipe and fitting to allow a fast, secure solvent weld. It is available in Clear or Purple* for where plumbing code calls for verification that a primer has been used.

Directions:

- Cut pipe ends square, chamfer and clean pipe ends.
- Check dry-fit of pipe and fitting. Pipe should easily go 1/3 of the way into the fitting. If pipe bottoms, it should be snug.
- Use a suitable applicator at least 1/2 the size of the pipe diameter.
- Apply thoroughly to the inside of the fitting socket.
- Apply thoroughly to the outside surface of the pipe to the approximate depth of the fitting.
- Apply a second coat to the fitting socket.
- While primer is still wet, use an appropriate solvent cement for the pipe and fitting being joined. Follow application instructions from the cement can.



ASTM F656, NSF Standard 14 for PW, DWV and Sewer, IAPMO Listed

Catalogue Number	Description	Quantity Per Case	Approximate Case Shipping Weight	
PR250-P	Masters® Primer-Pro Purple Primer - 237 mL	24	12 lbs	5.5 kg
PR500-P	Masters® Primer-Pro Purple Primer - 473 mL	24	25 lbs	11.5 kg
PR1L-P	Masters® Primer-Pro Purple Primer - 946 mL	12	24 lbs	11 kg
PR4L-P	Masters® Primer-Pro Purple Primer - 3.78 L	6	45 lbs	20.5 kg
PR250-C	Masters® Primer-Pro Clear Primer - 237 mL	24	12 lbs	5.5 kg
PR500-C	Masters® Primer-Pro Clear Primer - 473 mL	24	25 lbs	11.5 kg
PR1L-C	Masters® Primer-Pro Clear Primer - 946 mL	12	24 lbs	11 kg
PR4L-C	Masters® Primer-Pro Clear Primer - 3.78 L	6	45 lbs	20.5 kg

*Handle with care: Will stain most materials and surfaces.



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